1. A thermal adhesion granulation process for preparing direct tabletting formulations or aids, comprising the step of subjecting all or part of a mixture comprising:

A) from about 5 to about 99% by weight of one or more diluent excipients and/or from 0 to about 99% by weight of a pharmaceutically-active ingredient;

B) from about 1 to about 95% by weight of a binder excipient; and

optionally with,

C) from 0 to about 10% by weight of a disintegrant excipient;

20 + 20 = 40

to heating at a temperature range of from about room temp to about 130°C under the condition of from about 0.1 to about 20% initial moisture content and/or from about 0.1 to about 20% initial content of a pharmaceutically-acceptable organic solvent in a closed system under mixing by tumble rotation until the formation of granules.

2. A process as defined in claim 1, wherein the temperature range is from about 40 to about 110°C.

3. A process as defined in claim 1, wherein the temperature range is from about 60 to about 105°C.

4. A process as defined in claim 1, wherein the initial moisture content is from about 2 to about 15%.

5. A process as defined in claim 1, wherein the initial moisture content is from about 4 to about 10%.

6. A process as defined in claim 1, wherein the initial organic solvent content is from about 0.1 to about 10%.

7. A process as defined in claim 1, where the initial organic solvent content is from about 0.5 to about 5%.

8. A process as defined in claim 1, wherein the diluent excipient is powdered cellulose, microcrystalline cellulose, lactose, starch, or dibasic calcium phosphate.

9. A process as defined in claim 1, wherein the pharmaceutically-active ingredient is acetaminophen or ascorbic acid.

10. A process as defined in claim 1, wherein the binder excipient is soluble polyvinyl pyrrolidone or hydroxypropylcellulose.

11. A process as defined in claim 1, wherein the disintegrant excipient is crospovidone, sodium starch glycolate, reticulated carboxymethylcellulose, or low-substituted hydroxypropylcellulose.

12. A process as defined in claim 1, wherein the diluent excipient is microcrystalline cellulose.

13. A process as defined in claim 12, wherein the microcrystalline cellulose is of a type in which about 90% of the particles are in the range from about 1 μm to about 125μm, and the average particle size is from about 10μm to about 70μm.

14. A process as defined in claim 1, wherein the binder excipient is soluble polyvinyl pyrrolidone.

15. A process as defined in claim 14, wherein the soluble polyvinyl pyrrolidone has a K value of from about 12 to about 120.

16. A process as defined in claim 14, wherein the soluble polyvinyl pyrrolidone has a K value of from about 20 to about 95.

17. A process as defined in claim 14, wherein the soluble polyvinyl pyrrolidone has a K value of from about 25 to about 35.

18. A process as defined in claim 1, wherein the binder excipient further contains from 0 to about 10% (by weight with respect to the binder) of an anticaking agent.

19. A process as defined in claim 18, wherein the binder excipient contains from about 0.01 to about 10% (by weight with respect to the binder) of an anticaking agent.

20. A process as defined in claim 18, wherein the binder excipient contains from about 2 to about 4% (by weight with respect to the binder) of an anticaking agent.

21. A process as defined in claim 18, wherein the anticaking agent is dibasic calcium phosphate anhydrous.

22. A product of thermal adhesion granulation process for preparing direct tabletting formulations or aids as defined in claim 1.

23. A powder mixture of soluble polyvinyl pyrrolidone containing from about 0.01 to about 10% (by weight with respect to the polyvinyl pyrrolidone) of dibasic calcium phosphate anhydrous.

24. A direct tabletting formulation or aid comprising:

i) from about 5 to about 99% by weight of powder cellulose, microcrystalline cellulose, lactose, starch, or dibasic calcium phosphate;

ii) from 0 to about 99% by weight of acetaminophen or ascorbic acid;

iii) from about 1 to about 95% by weight of a soluble polyvinyl pyrrolidone which contains from about 0.01 to about 10% (by weight with respect to the polyvinyl pyrrolidone) of dibasic calcium phosphate anhydrous; and

iv) from 0 to about 10% by weight of crospovidone, sodium starch glycolate, reticulated carboxymethylcelluiose, or low-substituted hydroxypropylcellulose.

25. A tablet which comprises a product as defined in claim 22.

26. A tablet which comprises the powder mixture as defined in claim 23.

27. A tablet which comprises a tabletting formulation or aid as defined in claim 24.

28. A capsule which comprises a product as defined in claim 22.

29. A capsule which comprises a powder mixture as defined in claim 23.

30. A capsule which comprises a tabletting formulation or aid as defined in claim 24.

31. A pellet which comprises a product as defined in claim 22.

32. A pellet which comprises a powder mixture as defined in claim 23.

33. A pellet which comprises a tabletting formulation or aid as defined in claim 24.